

PLASTECH JOB DESCRIPTION

POSITION/TITLE: CNC Machinist

DEPARTMENT: Manufacturing

REPORTS TO: Group Leader

POSITION SUMMARY: Complete all set-ups and operate various pieces of equipment to meet production requirements. Operate computer numerical control machines to fabricate parts. Loads parts in machine, cycles machine, detects malfunctions in machine operations such as worn or damaged cutting tools. Run production lots, communicate with co-workers regarding production runs, and maintains safe, organized and clean work environment.

RESPONSIBILITIES/DUTIES:

1. Do complex set - up of CNC equipment in a timely and efficient manner to prepare for production.
2. Assist in fellow machinist to grow their technical skills.
3. Perform typical machine shop operations.
4. Detect and report defective materials or questionable conditions to management.
5. Maintain work area and equipment in a clean orderly condition and follows prescribed safety procedures.
6. Must be able to perform, but not limited to, the following tasks: milling, turning, drilling, tapping, de-burring, sawing and sanding.
7. Perform inspection of machined products (including documentation of results).
8. Complete and maintain paperwork for parts.
9. Assist in other work areas, including but not limited to, perform fabrication, lay-up, infiltration, furnace operation and sand blasting.
10. Perform all other duties, as assigned.

PHYSICAL REQUIREMENTS:

Requires continuous lifting of 1lb. - 15lbs.

Requires frequent lifting of 16lb.- 50lbs.

Requires occasional lifting of 51lb. and up.

Requires continuous standing.

Continuous mental and visual attention associated with operating machinery.

MINIMUM EDUCATION REQUIRED: High School Diploma or graduation from certified technical school.

YEARS OF EXPERIENCE DESIRED:

- Minimum 3 years of related experience

SPECIFIC KNOWLEDGE, SKILLS, LICENSES, CERTIFICATIONS, ETC:

- Must have working command of the English language, and be able to communicate orally and in writing (basic oral instructions, simple written memos and instructions).
- Must be able to read and interpret drawings, follow routers, use simple math to perform basic calculations, and use basic hand held measuring tools.